



TNMG 160412 wiper, Type: HB7020



Order data

Order number	251547 HB7020
GTIN	4045197948762
Item class	21G

Description

TNMG 160412 wiper HB7020 Grade: HB7020
 Chip breaker: WSM
 Tolerance: M
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Cutting depth a_p	0.5 - 5 mm
Main application	P
Cutting speed v_c main application	120 - 350 m/min
Grade	HB7020
Number of changes	6
Cutting depth $a_{p\ min}$	0.8 mm
Tool material	HM

Finishing/roughing assignment	010
Corner radius	1.2 mm
Feed f	0.2 - 0.5 mm/rev.
Cutting depth $a_{p \max}$	4 mm
Chip breaker	WSM
Cutting conditions	slightly interrupted
Tolerance	M
Series	Cutting head
Series	Boring bar
Series	Clamp toolholder
Series	eco screw-on toolholder
ISO code indexable insert	TNMG 160412 wiper
Insert assignment	neutral