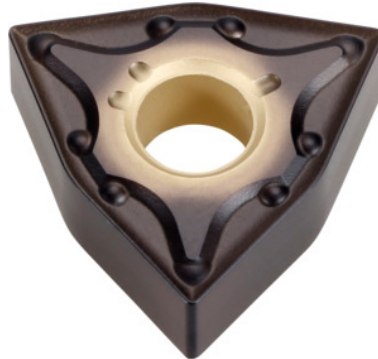




WNMG 080408 wiper, Type: HB7020



Order data

| | |
|--------------|---------------|
| Order number | 252071 HB7020 |
| GTIN | 4045197948786 |
| Item class | 21G |

Description

WNMG 080408 wiper HB7020 Grade: HB7020

Chip breaker: WSM

Tolerance: M

Cutting depth a_p : 0.5 - 4 mm

Feed f : 0.2 - 0.5 mm/rev.

Cutting speed v_c main application: 120 - 350 m/min

Technical description

| | |
|----------------------------|----------------------|
| Cutting depth a_p | 0.5 - 4 mm |
| Grade | HB7020 |
| Number of changes | 6 |
| Cutting depth $a_{p \min}$ | 0.55 mm |
| Corner radius | 0.8 mm |
| Cutting conditions | slightly interrupted |
| Cutting depth $a_{p \max}$ | 2.75 mm |

| | |
|--------------------------------------|---|
| Chip breaker | WSM |
| Cutting speed v_c main application | 120 - 350 m/min |
| Finishing/roughing assignment | 010 |
| Main application | P |
| Feed f | 0.2 - 0.5 mm/rev. |
| Tolerance | M |
| Tool material | HM |
| Series | Cutting head |
| Series | Clamp toolholder |
| Series | Boring bar |
| Series | QuickTurn clamping toolholder |
| Series | eco-QT clamping / eco lever lock toolholder |
| ISO code indexable insert | WNMG 080408 wiper |
| Insert assignment | neutral |