



CNMG 120412 wiper, Type: HB7020



Order data

Order number	250063 HB7020
GTIN	4045197948540
Item class	21G

Description

CNMG 120412 wiper HB7020 Grade: HB7020

Chip breaker: WSS

Cutting depth a_p : 0.3 - 2.5 mm

Feed f : 0.1 - 0.4 mm/rev.

Cutting speed v_c main application: 150 - 400 m/min

Technical description

Tool material	HM
Cutting speed v_c main application	150 - 400 m/min
Cutting depth $a_{p\ min}$	0.8 mm
Number of changes	4
Cutting depth a_p	0.3 - 2.5 mm
Chip breaker	WSS
Finishing/roughing assignment	100

Cutting depth $a_{p \max}$	4.25 mm
Grade	HB7020
Corner radius	1.2 mm
Feed f	0.1 - 0.4 mm/rev.
Main application	P
Cutting conditions	slightly interrupted
Series	Boring bar
Series	Cutting head
Series	eco-QT-/ eco-klemholder
Series	QuickTurn-klemholder
Series	Clamp toolholder
ISO code indexable insert	CNMG 120412 wiper
Insert assignment	neutral