



## VCGW 160402, BU7220, Cutting edge version: G



### Order data

Order number	265478 G
GTIN	4045197895752
Item class	21H

### Description

#### Version:

Fitted with 2 cutters.

Grade: BU7220

Cutting edge version: G

Cutting depth  $a_p$ : 0.03 - 0.12 mm

Feed  $f$ : 0.04 - 0.12 mm/rev.

Cutting speed  $v_c$  main application: 120 - 160 m/min

### Technical description

Number of changes	2
Finishing/roughing assignment	100
Corner radius	0.2 mm
Cutting depth $a_{p \min}$	0.15 mm
Cutting depth $a_{p \max}$	2.5 mm
Feed $f$	0.04 - 0.12 mm/rev.

Cutting speed $v_c$ main application	120 - 160 m/min
Cutting depth $a_p$	0.03 - 0.12 mm
Grade	BU7220
Tool material	CBN
Cutting edge version	G
Series	Boring bar
Series	Clamping toolholder
ISO code indexable insert	VCGW 160402
Product name attribute	BU7220