

**DCGW 11T302, BU7220, Cutting edge version: G****Order data**

Order number	265436 G
GTIN	4045197895615
Item class	21H

Description**Version:**

Fitted with 2 cutters.

Grade: BU7220

Cutting edge version: G

Cutting depth a_p : 0.03 - 0.12 mmFeed f : 0.04 - 0.12 mm/rev.Cutting speed v_c main application: 120 - 160 m/min**Technical description**

Corner radius	0.2 mm
Finishing/roughing assignment	100
Cutting depth a_p	0.03 - 0.12 mm
Cutting edge version	G
Number of changes	2
Grade	BU7220

Feed f	0.04 - 0.12 mm/rev.
Cutting speed v_c main application	120 - 160 m/min
Cutting depth $a_{p \max}$	2.75 mm
Tool material	CBN
Cutting depth $a_{p \min}$	0.15 mm
Series	Clamping toolholder
Series	Boring bar
ISO code indexable insert	DCGW 11T302
Product name attribute	BU7220