



## CCGW 09T304, BU7220, Cutting edge version: G



### Order data

Order number	265415 G
GTIN	4045197895547
Item class	21H

### Description

#### Version:

Fitted with 2 cutters.

Corner radius: 0.4 mm

Grade: BU7220

Cutting depth  $a_p$ : 0.03 - 0.12 mm

Feed  $f$ : 0.04 - 0.12 mm/rev.

Cutting speed  $v_c$  main application: 120 - 160 m/min

Cutting edge version: G

### Technical description

Feed $f$	0.04 - 0.12 mm/rev.
Cutting edge version	G
Cutting speed $v_c$ main application	120 - 160 m/min
Cutting depth $a_{p \min}$	0.25 mm
Number of changes	2

Tool material	CBN
Cutting depth $a_p$	0.03 - 0.12 mm
Finishing/roughing assignment	100
Corner radius	0.4 mm
Cutting depth $a_{p \max}$	3.25 mm
Grade	BU7220
Series	Clamping toolholder
Series	Boring bar
ISO code indexable insert	CCGW 09T304
Product name attribute	BU7220