



## RDHT 1604 diamond-coated, positive, HB7810, Type: ALU



### Order data

Order number	212289 ALU
GTIN	4045197555694
Item class	21B

### Description

#### Version:

**All indexable inserts are suitable for use with carriers that are 0° negative and also with carriers that are 7° positive.**

#### Note:

Standard application values for  $a_e = 0.3 \times D$  /  $a_{pmax} = 5.0$  mm.

Feed  $f_z$  per tooth: 0.4 mm

ISO code indexable insert: RDHT 1604

Type: ALU

### Technical description

Type	ALU
ISO code indexable insert	RDHT 1604
maximum cutting depth $a_{pmax}$ when side milling	8 mm
maximum cutting depth $a_{pmax}$ when slot milling from solid	4 mm
Tool material	Carbide

Series	Indexable copying face mill
Grade	HB7810
Feed $f_z$ per tooth	0.4 mm