



**3M**

**CUBITRON™ II**

**Scotch-Brite™**

# 3M Abrasives for Metalworking.

Advanced  
Series

3M

## Field Guide

Featuring the  
Lucky 7 Portfolio

# GENERAL GUIDELINES

## Which portfolio is best for your customer?

Choose 3M™ Cubitron™ II Abrasives for their legendary speed and long life, or Advanced Series discs and wheels for value-priced performance. Scotch-Brite™ Abrasives deliver consistent, reproducible results, making it easy to ensure quality finishes.

What's most important?	Choose this family of 3M Abrasives
Speed and long life – to improve productivity and lower <u>overall</u> production costs	<b>Premium Series – 3M™ Cubitron™ II Abrasives</b>
Consistency and ease of use – to improve surfaces without significantly changing the workpiece	<b>Premium Series – Scotch-Brite™ Abrasives</b>
Value-priced performance – to minimise abrasive spend while getting the job done efficiently	<b>Advanced Series – 3M™ Abrasives</b>

## Which right angle product is best for your customer?

These general guidelines are a good starting point. Refer to the rest of the field guide for recommended products in specific applications.

What's most important?	Choose this type of abrasive product
Speed	<b>Fibre Discs</b>
Life	<b>Depressed Centre Grinding Wheels</b>
Ease of Use	<b>Flap Discs</b>

Meet the

# PREMIUM SERIES

of right angle abrasives for unparalleled power and performance!



Featuring 3M™ Cubitron™ II Abrasives for an unbeatable combination of speed and long life, and Scotch-Brite™ Abrasives for ease of use and consistent quality finishes.

Introducing the

# ADVANCED SERIES

of right angle abrasives designed for value-priced performance!

Advanced  
Series

3M



The next-best thing to our Premium Series of 3M™ Cubitron™ II Abrasives, our new Advanced Series harnesses the power of 3M Precision-Shaped Grain and helps minimise your abrasive spend.



# Key Application: Weld Grinding

Lead with:

## Fibre Discs

Use when speed is key due to 3M Precision Shaped Grain mineral – also provides reduced dust and noise than in traditional depressed centre grinding discs.

## Flap Discs

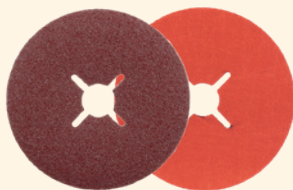
Not as fast as fibre discs, but more user-friendly. Delivers a finer finish, with less chance of gouging.

## Depressed Centre Grinding Wheels

For heavy-duty weld grinding and other heavy grinding operations. Very long lasting.

## PREMIUM SERIES

## TOP PERFORMANCE



**3M™ Cubitron™ II  
Fibre Discs 982C/987C**



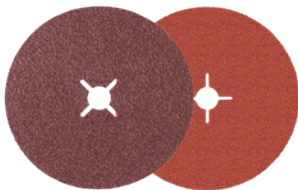
**3M™ Cubitron™ II  
Flap Discs**



**3M™ Cubitron™ II  
Depressed Centre  
Grinding Wheels**

## ADVANCED SERIES

## VALUE-PRICED PERFORMANCE



**3M™ Fibre Discs  
782C/787C**



**3M™ Flap Discs  
769F**



**3M™ Silver  
Depressed Centre  
Grinding Wheels**

# Key Application: Blending



Lead with:

## Flap Discs

Produce a fine finish, for blending and refining. User friendly. For an even finer finish, try Scotch-Brite™ Light Grinding & Blending Discs.

## Light Grinding & Blending Discs

Ideal for refining grind marks and removing imperfections. Leaves a smooth, paintable finish.

## Fibre Discs

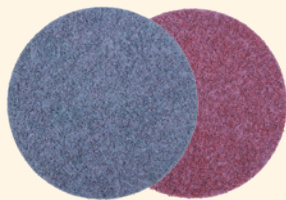
Faster cutting, but may be trickier for inexperienced operators to control. Use grades 80+ and 120+ for blending.

## PREMIUM SERIES

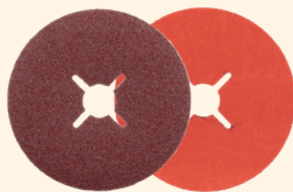
### TOP PERFORMANCE



**3M™ Cubitron™ II  
Flap Discs**



**Scotch-Brite™ Light  
Grinding & Blending Discs**



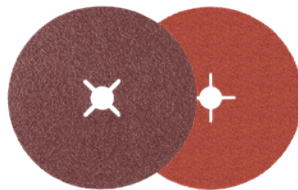
**3M™ Cubitron™ II  
Fibre Discs 982C/987C**

## ADVANCED SERIES

### VALUE-PRICED PERFORMANCE



**3M™ Flap Discs  
769F**



**3M™ Fibre Discs  
782C/787C**

Key Application:

# Finishing/Surface Prep

Lead with:

## Light Grinding & Blending Discs

Ideal for refining grind marks and removing imperfections. Leaves a smooth, paintable finish.

## Flap Discs

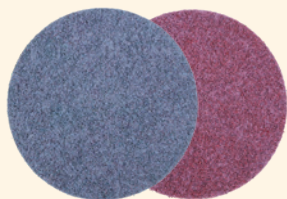
For finish/scratch refinement, deburring and paint prep applications that require a more aggressive cut.

## Clean & Strip Discs

For cleaning and polishing stainless steel welds, removing weld burn discoloration, and cleaning/prepping mild steel prior to paint.

## PREMIUM SERIES

## TOP PERFORMANCE



**Scotch-Brite™ Light Grinding & Blending Discs**



**3M™ Cubitron™ II Flap Discs**



**Scotch-Brite™ Clean & Strip XT Pro Discs**

## ADVANCED SERIES

## VALUE-PRICED PERFORMANCE

### TIP 4:

For highest productivity, choose 3M™ Cubitron™ II Flap Discs 967A for medium-duty or 969F for heavy-duty work.

3M™ Flap Discs 769F offer a value-priced alternative for great performance across a variety of medium- to heavy-duty applications.



**3M™ Flap Discs 769F**

# Key Application: Cutting

Lead with:

## Cut-Off Wheels

Fast, smooth cutting with exceptional life. Slices through all metals, including stainless, mild steel and aerospace alloys.

## Cut & Grind Wheels

For especially heavy cutting. Designed to be used as both a DCGW and a cut-off wheel for outstanding versatility.

## PREMIUM SERIES

## TOP PERFORMANCE



3M™ Cubitron™ II  
Cut-Off Wheels



3M™ Cubitron™ II  
Cut & Grind Wheels

## ADVANCED SERIES

## VALUE-PRICED PERFORMANCE



3M™ Type 41  
Wheel

### TIP 5:

Cut-off wheels perform better the faster they run, so having a tool able to maintain speed is crucial.

**WARNING:** Do not exceed the specified maximum RPM.



3M™ Silver Cut  
& Grind Wheels

Available Q1 2020

# Key Application: Beveling

Lead with:

## Depressed Centre Grinding Wheels

For heavy grinding and aggressive applications when abrasive life is critical.

## Flap Discs

Not as fast as fibre discs, but more user-friendly. Delivers a finer finish, with less chance of gouging.

## Fibre Discs

The fastest way to achieve a bevel. Use 982C or 782C for carbon steel, 987C or 787C for stainless steel and other heat sensitive metals.

## PREMIUM SERIES

## TOP PERFORMANCE



**3M™ Cubitron™ II  
Depressed Centre  
Grinding Wheels**



**3M™ Cubitron™ II  
Flap Discs**



**3M™ Cubitron™ II  
Fibre Discs 982C/987C**

## ADVANCED SERIES

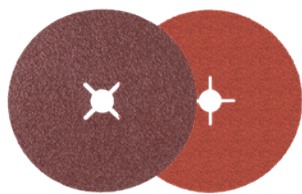
## VALUE-PRICED PERFORMANCE



**3M™ Silver  
Depressed Centre  
Grinding Wheels**



**3M™ Flap Discs  
769F**



**3M™ Fibre Discs  
782C/787C**



Key Application:

# Heavy Deburring, Weld Spatter Removal

Lead with:

## Depressed Centre Grinding Wheels

For heavy-duty jobs and large burrs that will shred most coated abrasive products.

## Flap Discs

When removing an occasional large burr, flap discs will handle the job, without the necessity of changing discs.

## Fibre Discs

Fastest cutting on smoother surfaces.

## PREMIUM SERIES

## TOP PERFORMANCE



**3M™ Cubitron™ II  
Depressed Centre  
Grinding Wheels**



**3M™ Cubitron™ II  
Flap Discs**



**3M™ Cubitron™ II  
Fibre Discs 982C/987C**

## ADVANCED SERIES

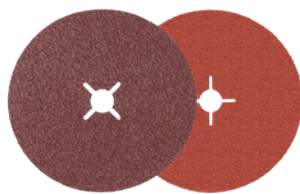
## VALUE-PRICED PERFORMANCE



**3M™ Silver  
Depressed Centre  
Grinding Wheels**



**3M™ Flap Discs  
769F**



**3M™ Fibre Discs  
782C/787C**

# Key Application: Weld Prep



Lead with:

## Clean & Strip Discs

Remove epoxy, protective paint, mill scale, oils, rust, oxide coatings and primers/paints to clean and prepare the surface for welding.

## Flap Discs

For more aggressive rust, paint and scale removal, or when material removal/dimensioning is necessary.

## Light Grinding & Blending Discs

For light-duty scale removal and surface prep where a finer finish is desired.

## PREMIUM SERIES

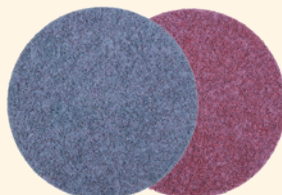
## TOP PERFORMANCE



Scotch-Brite™ Clean & Strip  
XT Pro Extra Cut Discs



3M™ Cubitron™ II  
Flap Discs



Scotch-Brite™ Light  
Grinding & Blending Discs

## ADVANCED SERIES

## VALUE-PRICED PERFORMANCE

### TIP 1:

Scotch-Brite™ Light Grinding and Blending Discs achieve a high cut-rate in mild-steel applications, to effectively blend and refine a grade 36 scratch or finer.



3M™ Flap Discs  
769F

### TIP 2:

Flap Discs will often produce a finish equivalent to the next-finer grade of a fibre disc (i.e., a 60-grit flap disc will usually leave a finish similar to an 80-grit fibre disc) – saving you time and finishing steps!

Key Application:

# General Grinding

Lead with:

## Belts

For durable, fast and more consistent cut.

- Minimise operator fatigue as 3M Precision Shaped Grain requires less grinding pressure
- Cool running temperature reduces risk of discolouration and heat related stress crack
- 3M Precision Shaped Grain fractures into self-sharpening points, cutting exceptionally fast and increasing productivity
- Belt life is increased, meaning more parts per belt for less belt changes

## PREMIUM SERIES

## TOP PERFORMANCE



**3M™ Cubitron™ II  
Belts 984F**

## ADVANCED SERIES

## VALUE-PRICED PERFORMANCE



**3M™ Belts  
784F**

### TIP 3:

When working on heat sensitive alloys like stainless steel, nickel alloys and cobalt alloys, choose a product with a grinding aid.

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