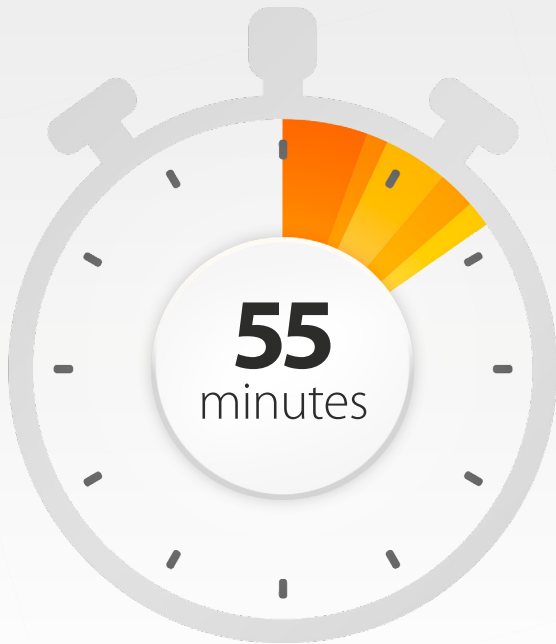




Duration of preparation for CM Basic – without commissioning

Example:

4 machines, 1 pre-setting device



Connected Manufacturing Basic Preparation

20 minutes (5 minutes per machine)
Create machine (without connection)

5 minutes
Create pre-setting device (without connection)

15 minutes
Create commissioning NC program (at least 3 tools)

9 minutes (3 minutes per tool)
Glue in RFID chips (at least 3 tools) and link in CM

6 minutes (2 minutes per storage location)
Define storage locations and link them in CM (at least 3 locations)

Get started immediately!
No commissioning necessary

In addition, a CAM preparatory effort may be required for both versions (preparation CAM database).
The work required can take between 0 and 40 hours (depending on the quality of the database).